

SECTION FIVE PARTS IDENTIFICATION

TRUCK-MOUNTED CONVEYORS

**FBR-FIBERGLASS SERIES
TURNABLES- RTH 3000, RTH 4000,
RTH 6000**

**CONVEYOR PARTS
TURNABLE PARTS**



362 South Main, Clearfield, UT 84015
801-773-1311 * 800-453-2446 * Fax 801-773-8608

FBR-6 CONVEYOR PARTS IDENTIFICATION

EFFECTIVE JUNE 15, 2011

ITEM #	PART#	DESCRIPTION
1	20TC	4" BOLT ON CLEAT WITH BOLTS
1A	20TF	FANG BOLT FOR 4" BOLT ON CLEAT
2	101FB	LOADING GUARD WITH DECALS
3	102FB	TAIL END SIDE PLATE WITH LOADING STRIP/FBR
4	103FB	SUPPORT LEG ASSEMBLY COMPLETE
4A	103AFB	SUPPORT LEG ONLY (NO MNTG BRACKET)
4B	103BFB	MOUNTING BRACKET ONLY FOR SUPPORT LEG
4C	06DG	ADJUSTABLE PIN FOR SUPPORT LEG
4D	19EE	FOOT PLOT ONLY W/RUBBER FOR SUPPORT LEG
5	104FB	1 1/4" KEYED DRIVE SHAFT
6	105FB	SPACER KIT FOR 1 1/4" DRIVE SHAFT (3PCS)
7	106FB	8" RUBBER WHEEL FOR DRIVE SHAFT
8	107FB	3/4" SHAFT FOR TAIL PULLEY
9	108FB	SPACER KIT FOR 3/4" TAIL PULLEY SHAFT (3PCS)
10	109FB	8" PLASTIC WHEEL FOR TAIL PULLEY
10A	109AFB	TEFLON BUSHING FOR TAIL PULLEY WHEEL
11	110FB	PLASTIC TAIL RAMPS WITH BOLTS
12	111FB	TAIL END SUPPORT BAR
13	112FB	1/4" SPLICE PLATE FOR TAIL END ASSEMBLY
14	113FB	METAL HEADBOARD PROTECTOR PLATE 3/16"
15	114FB	3/8" SPLICE PLATE FOR TAIL END ASSEMBLY
16	13BB	HYDRAULIC MOTOR FOR BELT (TBD195)
16A	13BBA	SEAL KIT FOR HYDRAULIC MOTOR FOR BELT
17A	115FB	3/8" MRO FITTING
17B	116FB	1/2" X 3/8" STEEL BUSHING
17C	140FB	BULKHEAD FITTING FOR HYDRAULIC HOSES
18	18LB	ROLLER CHAIN (#60) WITH MASTER (30" LONG)
19	18MA	MASTER LINK (#60)
19A	18AC	HALF LINK (#60)
20	17DA	60B10 X 1" SPROCKET WITH KEY
21	17DE	60B24 X 1 1/4" SPROCKET WITH KEY
23	118FB	TAKE-UP ASSEMBLY COMPLETE
23A	119FB	INNER TAKE-UP PLATE
23B	120FB	MIDDLE TAKE-UP PLATE
23C	121FB	OUTER TAKE-UP PLATE
	16ADA	3/4" BEARING WITH FLANGETTE
23D	122FB	ADJUSTING ROD FOR TAKE-UPS W/NUTS
24	16BF	MSTU-62 FLANGETTE WITH ADJUSTER BOLT
25	123FB	SM-8 SELECTOR VALVE WITH KNOB
25A	123AFB	SEAL KIT FOR SM-8 SELECTOR VALVE
25B	12CE	KNOB ONLY FOR SELECTOR VALVE

CLEASBY CONVEYORS

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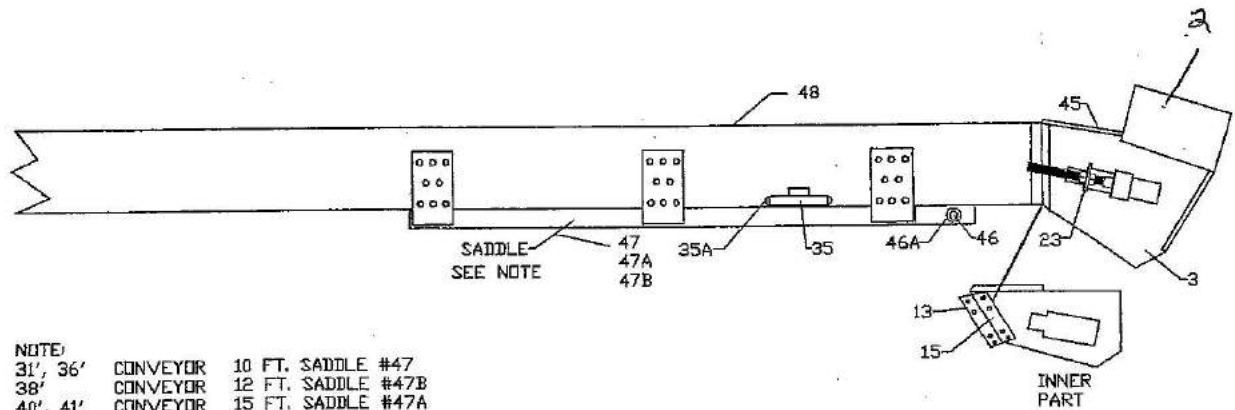
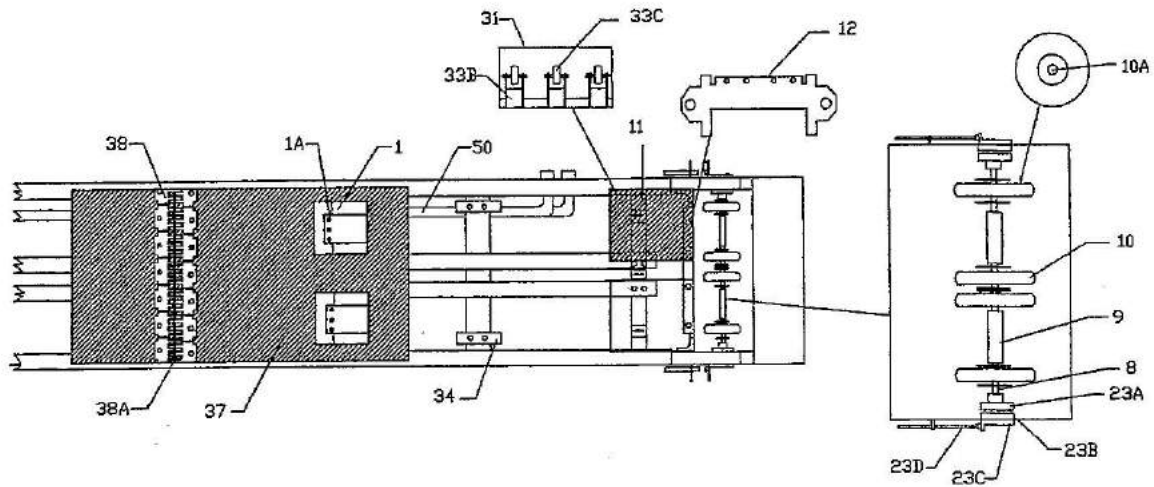
ITEM#	PART#	DESCRIPTION
26	141FB	CHAIN & SPROCKET GUARD WITH DECALS
27	124FB	NOSE LOOP FOR END OF CONVEYOR
27A	124AFB	ADJUSTER BOLT BRACKET FOR NOSE LOOP
28	16AFA	1 1/4" BEARING WITH FLANGETTE
30	125FB	DRIVE END FRAME PLATE FOR DRIVE DRUM
31	126FB	TAIL END CROSS T-FRAME W/RETURN ROLLERS
31A	127FB	TAIL END CROSS T-FRAME ONLY
32	128FB	3" FIBERGLASS CHANNEL GUIDE FOR BELT / FT.
	05FAA	BOLT AND SPACER FOR 3" CHANNEL
33	129FB	SUPPORT FRAME WITH RETURN ROLLER & BRACKET
33A	130FB	SUPPORT FRAME ONLY
33B	131FB	BRACKET ONLY FOR RETURN ROLLER
33C	132FB	1 1/2" X 2 1/2" RETURN ROLLER ONLY W/PIN & COTTER
33D	132AFB	COMPLETE RETURN ROLLER & BRACKET
34	133AFB	2" X 1" X 6" HD TRACKING ANGLE W/ BOLTS
35	134FB	INSTRUCTION TUBE WITH END CAPS
35A	134AFB	PLASTIC END CAPS FOR INSTRUCTION TUBE
36	135FB	HYDRAULIC HOSE CLAMP WITH BOLTS
37	136FB	COMPLETE BELT W/CLEATS (CALL FOR QUOTE)
38	20KA	375 X 16" SPLICE KIT FOR BELT
38A	20KC	SPLICE CABLE ONLY W/WASHERS FOR 16" BELT
39	137FB	NONCONDUCTIVE HYDRAULIC HOSE KIT (SPEC LGTH)
39A	137AFB	32" NONCOND. HYD. HOSE TO VALVE & MOTOR (EA)
42	142FB	COMPLETE DRIVE DRUM (WHEEL, SHAFT, SPACER)
43	143FB	COMPLETE TAIL PULLEY (WHEEL, SHAFT, SPACER)
44	144FB	TORSION BOX FOR CONVEYOR FRAME
45	29QFA	1/2" X 12" METAL LOADING STRIP
46A	148FB	BRONZE BUSHING KIT FOR SADDLE PIN (1 1/4")
46	01CGC	1 1/4" X 14" SADDLE PIN
47	145FB	10' SADDLE FOR FBR CONVEYOR (36' OR LESS)
47A	146FB	15' SADDLE FOR FBR CONVEYOR (40' TO 41')
47B	145AFB	12' SADDLE FOR FBR CONVEYOR (38')
48	147FB	10" FIBERGLASS CHANNEL/PER FT.
	155FB	SADDLE EAR & GUSSET KIT FOR FBR SADDLE
	22ZBA	COMPLETE DECAL KIT FOR FBR CONVEYOR

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Fig. 1 is a schematic diagram of a vehicle chassis assembly, specifically a torsion bar suspension system. The diagram shows a cross-section of the vehicle frame with various components labeled with numbers. Key parts include the torsion bar (16), coil springs (7, 6, 5), shock absorbers (21, 20), and control arms (27, 27A, 24, 28, 26, 18). The diagram also shows the connection of the suspension to the frame (48, 44) and the steering knuckle (4A, 4B, 4C). The text "TORSION BOX FRAME" is visible at the bottom right.

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PARTS IDENTIFICATION
FBR SERIES/TAIL END
11-03-05



NOTE:
31', 36' CONVEYOR 10 FT. SADDLE #47
38' CONVEYOR 12 FT. SADDLE #47B
40', 41' CONVEYOR 15 FT. SADDLE #47A

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RTH-6000 SERIES PARTS IDENTIFICATION

EFFECTIVE JUNE 15, 2011

ITEM #	PART#	DESCRIPTION
1	14DCA	1" DIAMETER CYLINDER PIN
2	14BE	4 X 24 CYLINDER
3	14EA	CLEVIS FOR 4 X 24 CYLINDER
4	14CC	9400 PACKING KIT FOR 4 X 24 CYLINDER
13	05FL	1/4" X 3 1/2" HEX BOLT
14	03BKA	BASE PLATE WITH BOLT CIRCLE (3/4" X 36 X 42)
14A	04BKA	BASE PLATE WITH BOLT CIRCLE (1 1/4" X 36 X 42)
15	12MA	FOUR SPOOL HYDRAULIC VALVE WITH HANDLES
15A	12MT	SEAL KIT FOR INDIVIDUAL SPOOL (4 USED)
15B	12MU	SPRING KIT FOR 4-SPOOL VALVE
15C	12MV	DETENT KIT FOR 4-SPOOL VALVE
15D	12MZ	SPOOL ONLY FOR 4-SPOOL VALVE
16	12OB	STANDARD HANDLE (SPECIFY FUNCTION)
17	12OE	ROTATION HANDLE
18	12QB	PLASTIC CAP FOR VALVE HANDLE
19	12PA	STANDARD HOUSING
20	12PB	ROTATION HOUSING
20A	12PC	RUBBER BOOT ONLY FOR HOUSING
21	5NCA	VALVE GUARD WITH DECALS
22	19MB	22" O.D. GEARED BEARING (5/8" BOLTS)
23	23AFAA	15 TOOTH PINION GEAR (SPECIFY RTH OR G9RL)
24	14GA	HYDRAULIC SWIVEL
24A	14GB	SWIVEL SEAL KIT
24B	10EQA	HYDRAULIC FITTING FOR BOTTOM OF SWIVEL
24C	29BCS	PLASTIC SWIVEL CAP
24D	14GE	SWIVEL MOUNTING BRACKET
25	12MG	CROSS PORT MANIFOLD FOR OLD BRAKE MOTOR
25A	12MH	MANIFOLD RELIEF CARTRIDGE FOR CROSS PORT
25B	12MI	MANIFOLD WASHER WITH O-RING
26	19QS	8" OUTER TUBE AND PLATE
27	19QQ	6" INNER POST TUBE
28	14AB	TELESCOPIC INNER POST CYLINDER
28A	14AC	SEAL KIT FOR TELESCOPIC CYLINDER
28B	01CEV	1" X 3 1/4" CLEAVES PIN FOR BOTTOM OF T-CYLINDER
28C	01CEU	PIVOT EAR FOR BOTTOM OF T-CYLINDER
29	01CER	1" X 6 1/2" TOP POST PIN W/WASHER & COTTER
30	01CES	1" X 8 3/4" BOTTOM PIN W/WASHER & COTTER
31	01CET	1" X 1 7/8" MIDDLE PIN (2 USED) W/WASHER & COTTER
32	19GAA	GEAR BOX DRIVE WITH HYD MOTOR AND PINION GEAR
32A	13ICM	HYDRAULIC MOTOR FOR GEAR BOX
32AB	13TGA	GEAR BOX ONLY COMPLETE WITH PINION GEAR
32B	13BAA	SEAL KIT FOR HYDRAULIC MOTOR FOR GEAR BOX
32C	13TGB	SEAL KIT FOR GEAR BOX
32D	03AHB	ADAPTER PLATE FOR GEAR BOX ON RTH TURNTABLE

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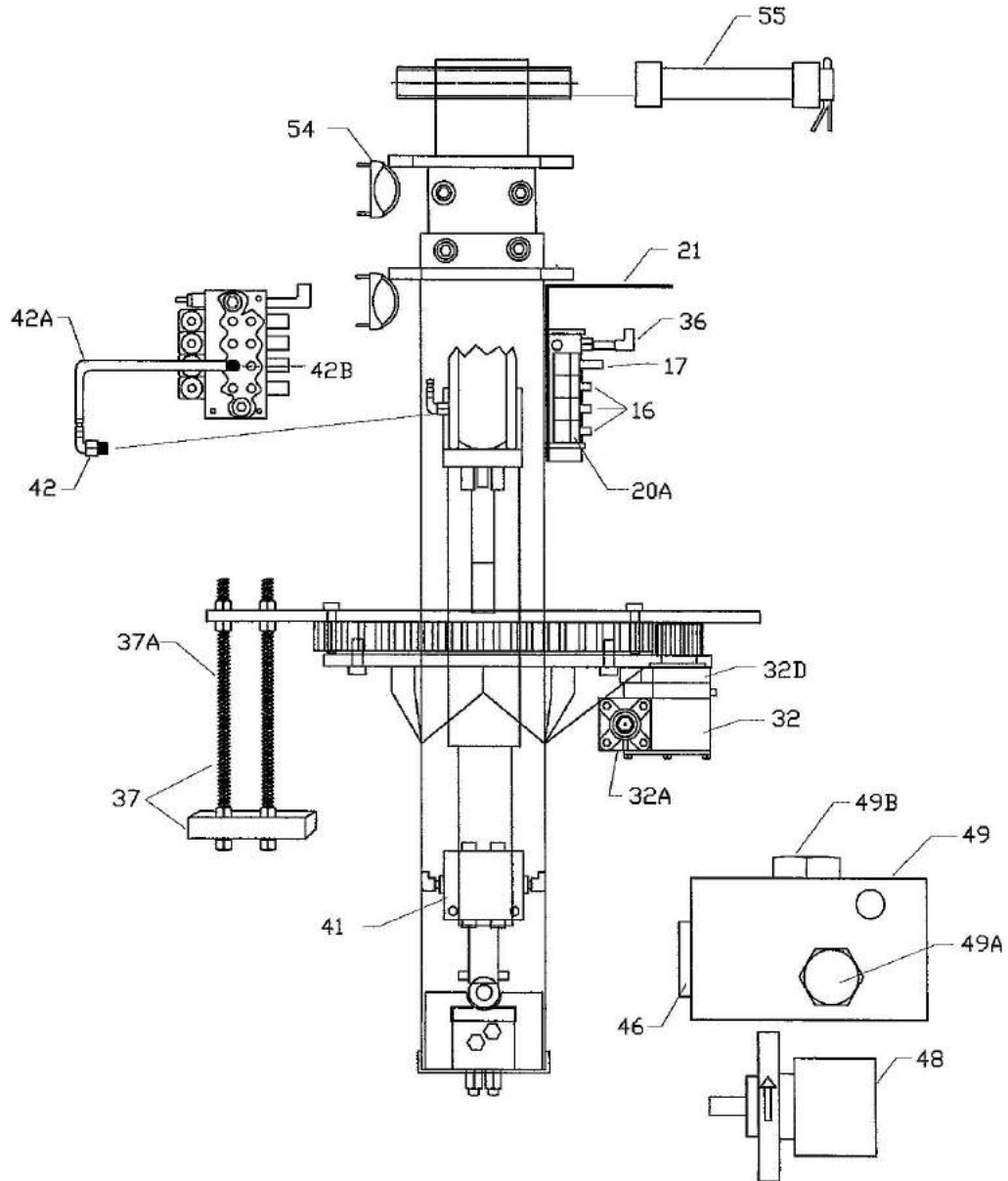
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RTH-6000 SERIES PARTS IDENTIFICATION
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ITEM#	PART#	DESCRIPTION
32G	13BE	SEAL KIT FOR BRAKE MOTOR (OLD STYLE)
32H	13BF	½" X 6" NF BOLTS W/NUTS FOR BRAKE MOTOR
33	19QR	7" MIDDLE POST TUBE
34	12AA	RD-150 SPEED CONTROL
34A	12MCE	SEAL KIT FOR SPEED CONTROL
36	29KA	0-3000 LB. PRESSURE GAUGE
36A	10EZ	1/4" CD 1/4" M X 1/4" F ELBOW
37	19TXA	MOUNTING KIT FOR TURNTABLE (STUDS & BLOCKS)
37A	19TXC	MOUNTING BOLT ONLY FOR TURNTABLE
38	14GC	SWIVEL BAR WITH BOLTS AND SPACERS
39	19ZY	STEEL WEAR STRIP FOR INNER POST (EA) (OLD STY)
39A	19VVA	BRASS WEAR STRIP KIT WITH BOLTS (OLD STYLE)
39B	19FGA	WEAR PLUG KIT COMPLETE (HOUSING,CAPS,PLUGS)
39C	09INA	CAP ONLY FOR WEAR PLUG
39D	25DBAA	WEAR PLUG ONLY (TEFLON)
39E	09CNA	HOUSING ONLY FOR WEAR PLUG
40	12PD	RELIEF CARTRIDGE FOR 4-SPOOL VALVE
41	12AB	CHECK VALVE FOR INNER POST CYLINDER
42	12FB	VELOCITY FUSE FOR CONVEYOR CYLINDER
42A	12FC	HOSE FROM 4-SPOOL VALVE TO VELOCITY FUSE
42B	12FD	1/32" RESTRICTED ORIFICE
43	14GD	½" X 90 HYD HOSE OFF SWIVEL TO 4-SPOOL VALVE
44	14GI	1/4" HYD. HOSE FROM INNER CYL. TO CHECK VALVE
45	14GH	COMPLETE HOSE KIT FOR RTH-6000
46	29KB	SIGHT GAUGE FOR HYDRAULIC RESERVOIR
47	13AG	DIRECT DRIVE PUMP & RESERVOIR
48	13AH	DIRECT DRIVE PUMP ONLY
48A	13AHB	SEAL KIT FOR DIRECT DRIVE PUMP
49	13AJ	RESERVOIR 15 GALLON FOR DIRECT DRIVE PUMP
49A	13AJA	REPLACEABLE FILTER FOR 15 GALLON RESERVOIR
49B	13AK	CAP FOR 15 GALLON RESERVOIR
49C	13AJD	GASKET FOR 15 GALLON RESERVOIR
50	13AE	F-98 PUMP & RESERVOIR (OLD STYLE)
51	13AF	F-98 PISTON PUMP ONLY (OLD STYLE)
51A	13AFA	SEAL KIT FOR F-98 PUMP
51B	13ABJ	GASKET FOR F-98 PUMP & RESERVOIR
52	19PS	MANUAL POST STOP FOR RTH-6000
53	11MZZ	BLUE HOSE COVER FOR HOSES ON 4-SPOOL VALVE
54	06DZA	U-BOLT CLAMP FOR HOSES ON POST OF TURNTABLE
55	01CGC	1 1/4" X 14" SADDLE PIN WITH COTTER

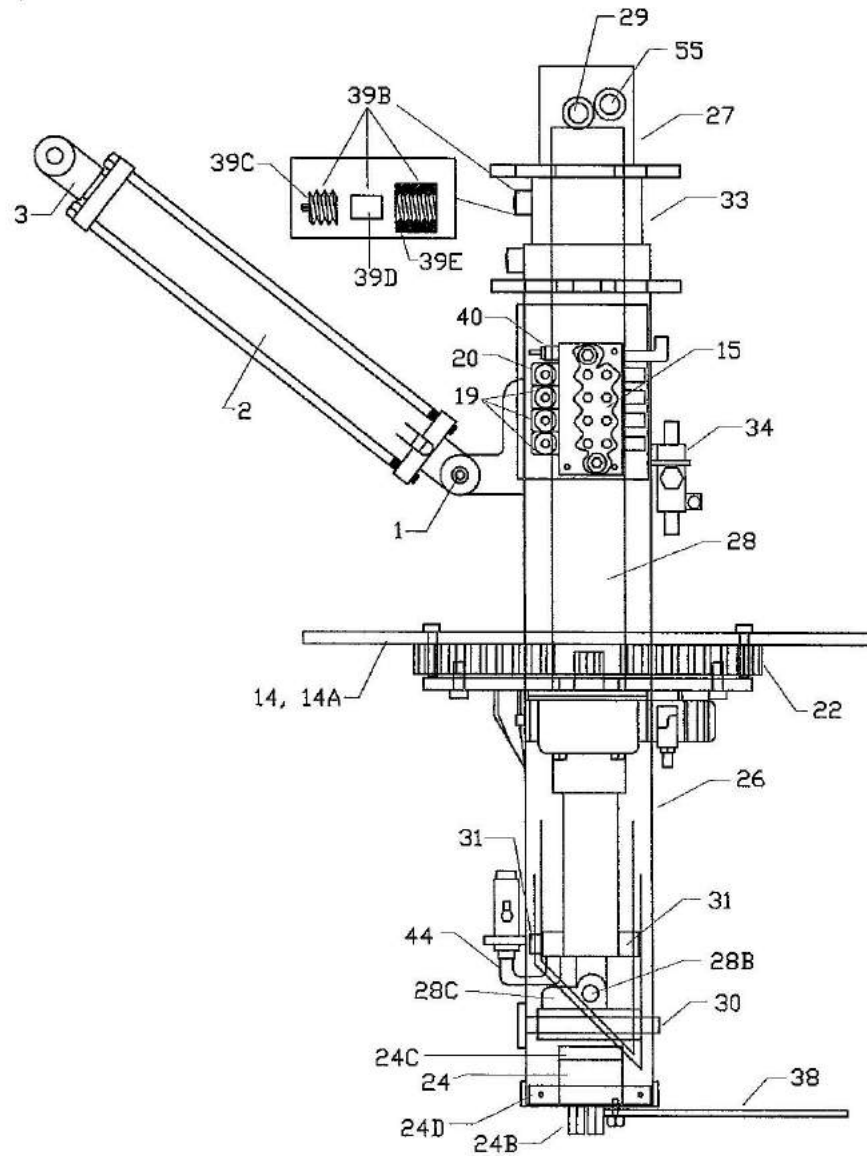
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RTH-4000 SERIES PARTS IDENTIFICATION

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ITEM #	PART#	DESCRIPTION
1	14DCA	1" DIAMETER CYLINDER PIN
2	14BE	4 X 24 CYLINDER
3	14EA	CLEVIS FOR 4 X 24 CYLINDER
4	14CC	9400 PACKING KIT FOR 4 X 24 CYLINDER
13	05FL	1/4" X 3 1/2" HEX BOLT
14	03BKA	BASE PLATE WITH BOLT CIRCLE (3/4" X 36 X 42)
14A	04BKA	BASE PLATE WITH BOLT CIRCLE (1 1/4" X 36 X 42)
15	12MA	FOUR SPOOL HYDRAULIC VALVE WITH HANDLES
15A	12MT	SEAL KIT FOR INDIVIDUAL SPOOL (4 USED)
15B	12MU	SPRING KIT FOR 4-SPOOL VALVE
15C	12MV	DETENT KIT FOR 4-SPOOL VALVE
15D	12MZ	SPOOL ONLY FOR 4-SPOOL VALVE
16	12OB	STANDARD HANDLE (SPECIFY FUNCTION)
17	12OE	ROTATION HANDLE
18	12QB	PLASTIC CAP FOR VALVE HANDLE
19	12PA	STANDARD HOUSING
20	12PB	ROTATION HOUSING
20A	12PC	RUBBER BOOT ONLY FOR HOUSING
21	5NCA	VALVE GUARD WITH DECALS
22	19MB	22" O.D. GEARED BEARING (5/8" BOLT)
23	23AFAA	15 TOOTH PINION GEAR (SPECIFY RTH OR G9RL)
24	14GA	HYDRAULIC SWIVEL
24A	14GB	SWIVEL SEAL KIT
24B	10EQA	HYDRAULIC FITTING FOR BOTTOM OF SWIVEL
24C	29BCS	PLASTIC SWIVEL CAP
24D	14GE	SWIVEL MOUNTING BRACKET
25	12MG	CROSS PORT MANIFOLD FOR OLD BRAKE MOTOR
25A	12MH	MANIFOLD RELIEF CARTRIDGE FOR CROSS PORT
25B	12MI	MANIFOLD WASHER WITH O-RING
26	19QU	8" OUTER POST AND PLATE (RTH-4000)
27	19QT	7" INNER POST TUBE (RTH-4000)
28	14BJ	3 X 48 INNER POST CYLINDER (RTH-4000)
28A	14CH	SEAL KIT FOR 3 X 48 INNER POST CYLINDER
29	01CEG	1" X 7 1/2" PIN WITH WASHER & COTTER
30	01CES	1" X 8 3/4" BOTTOM PIN W/WASHER & COTTER
32	19GAA	GEAR BOX DRIVE WITH HYD MOTOR AND PINION GEAR
32A	13ICM	HYDRAULIC MOTOR FOR GEAR BOX
32AB	13TGA	GEAR BOX ONLY COMPLETE WITH PINION GEAR
32B	13BAA	SEAL KIT FOR HYDRAULIC MOTOR FOR GEAR BOX
32C	13TGB	SEAL KIT FOR GEAR BOX
32D	03AHB	ADAPTER PLATE FOR GEAR BOX ON RTH TURNTABLE

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RTH-4000 SERIES PARTS IDENTIFICATION

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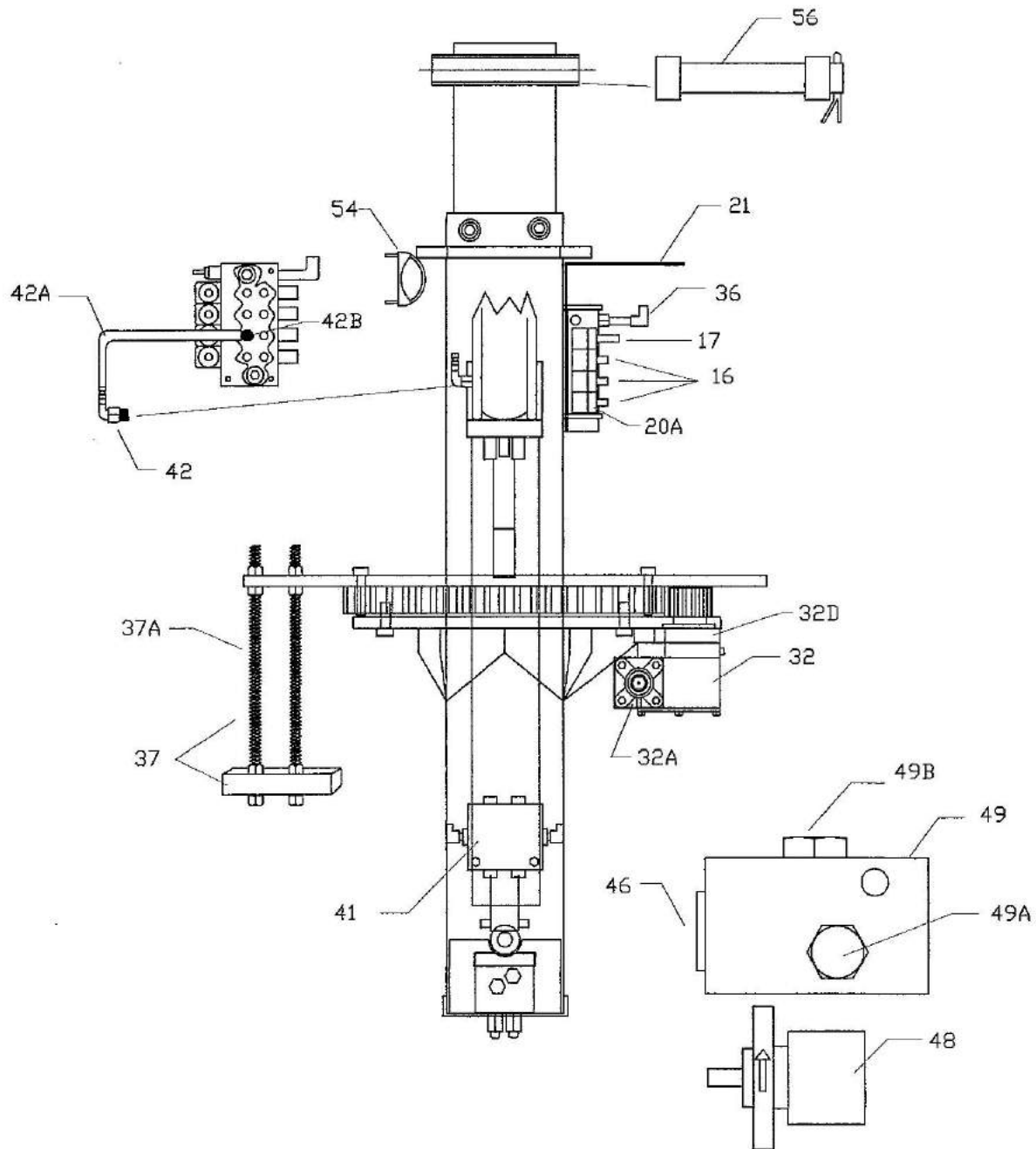
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34	12AA	RD-150 SPEED CONTROL
34A	12MCE	SEAL KIT FOR SPEED CONTROL
36	29KA	0-3000 LB. PRESSURE GAUGE
36A	10EZ	1/4" CD 1/4" M X 1/4" F ELBOW
37	19TXA	MOUNTING KIT FOR TURNTABLE (STUDS & BLOCKS)
37A	19TXC	MOUNTING BOLT ONLY FOR TURNTABLE
38	14GC	SWIVEL BAR WITH BOLTS AND SPACERS
39	19ZY	STEEL WEAR STRIP FOR INNER POST (EA) (OLD STY)
39A	19VVB	BRASS WEAR STRIP KIT WITH BOLTS (OLD STYLE)
39B	19FGB	WEAR PLUG KIT COMPLETE (HOUSING,CAPS,PLUGS)
39C	09INA	CAP ONLY FOR WEAR PLUG
39D	25DBAA	WEAR PLUG ONLY (TEFLON)
39E	09CNA	HOUSING ONLY FOR WEAR PLUG
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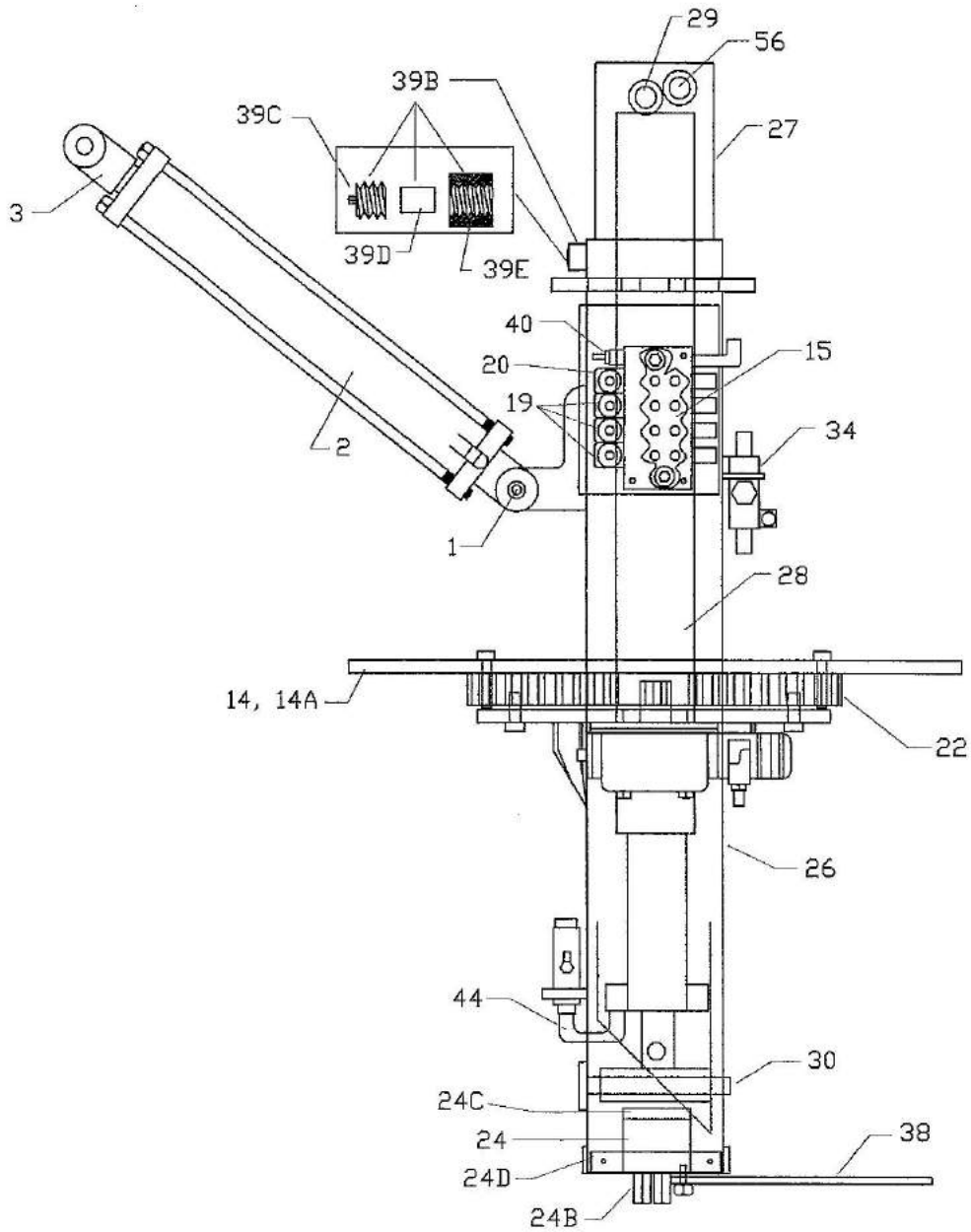
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RTH-4000 TURNTABLE
12-12-05



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25A	12MH	MANIFOLD RELIEF CARTRIDGE FOR CROSS PORT
25B	12MI	MANIFOLD WASHER WITH O-RING
26	19QW	8" OUTER POST AND PLATE (RTH-3000)
27	19QV	7" INNER POST TUBE (TRH-3000)
28	14AA	3 X 36 INNER POST CYLINDER (RTH-3000)
28A	14CH	SEAL KIT FOR 3 X 36 INNER POST CYLINDER
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CLEASBY CONVEYORS

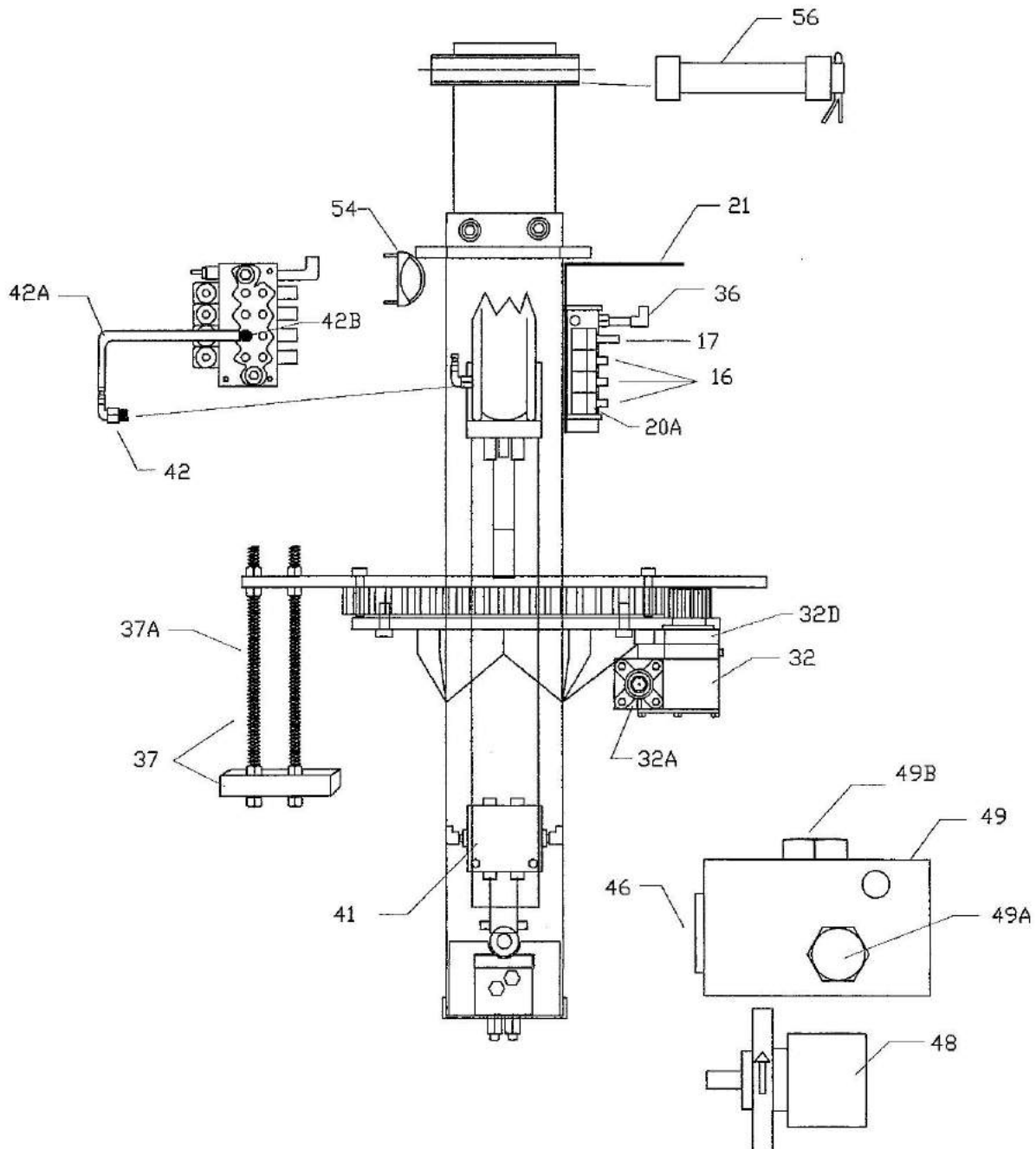
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RTH-3000 SERIES PARTS IDENTIFICATION
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ITEM#	PART#	DESCRIPTION
32G	13BE	SEAL KIT FOR BRAKE MOTOR (OLD STYLE)
32H	13BF	1/2" X 6" NF BOLTS W/NUTS FOR BRAKE MOTOR
34	12AA	RD-150 SPEED CONTROL
34A	12MCE	SEAL KIT FOR SPEED CONTROL
36	29KA	0-3000 LB. PRESSURE GAUGE
36A	10EZ	1/4" CD 1/4" M X 1/4" F ELBOW
37	19TXA	MOUNTING KIT FOR TURNTABLE (STUDS & BLOCKS)
37A	19TXC	MOUNTING BOLT ONLY FOR TURNTABLE
38	14GC	SWIVEL BAR WITH BOLTS AND SPACERS
39	19ZY	STEEL WEAR STRIP FOR INNER POST (EA)(OLD STY)
39A	19VVB	BRASS WEAR STRIP KIT WITH BOLTS (OLD STYLE)
39B	19FGB	WEAR PLUG KIT COMPLETE (HOUSING,CAPS,PLUGS)
39C	09INA	CAP ONLY FOR WEAR PLUG
39D	25DBAA	WEAR PLUG ONLY (TEFLON)
39E	09CNA	HOUSING ONLY FOR WEAR PLUG
40	12PD	RELIEF CARTRIDGE FOR 4-SPOOL VALVE
41	12AB	CHECK VALVE FOR INNER POST CYLINDER
42	12FB	VELOCITY FUSE FOR CONVEYOR CYLINDER
42A	12FC	HOSE FROM 4-SPOOL VALVE TO VELOCITY FUSE
42B	12FD	1/32" RESTRICTED ORIFICE
43	14GD	1/2" X 90 HYD HOSE OFF SWIVEL TO 4-SPOOL VALVE
44	14GI	1/4" HYD. HOSE FROM INNER CYL. TO CHECK VALVE
45	14GL	COMPLETE HOSE KIT FOR RTH-3000
46	29KB	SIGHT GAUGE FOR HYDRAULIC RESERVOIR
47	13AG	DIRECT DRIVE PUMP & RESERVOIR
48	13AH	DIRECT DRIVE PUMP ONLY
48A	13AHB	SEAL KIT FOR DIRECT DRIVE PUMP
49	13AJ	RESERVOIR 15 GALLON FOR DIRECT DRIVE PUMP
49A	13AJA	REPLACEABLE FILTER FOR 15 GALLON RESERVOIR
49B	13AK	CAP FOR 15 GALLON RESERVOIR
50	13AE	F-98 PUMP & RESERVOIR (OLD STYLE)
51	13AF	F-98 PISTON PUMP ONLY (OLD STYLE)
51A	13AFA	SEAL KIT FOR F-98 PUMP
51B	13ABJ	GASKET FOR F-98 PUMP & RESERVOIR
53	11MZZ	BLUE HOSE COVER FOR HOSES ON 4-SPOOL VALVE
54	06DZA	U-BOLT CLAMP FOR HOSES ON POST OF TURNTABLE
55	01CDC	1" X 2 7/8" PIN WITH WASHER & COTTER
56	01CGC	1 1/4" X 14" SADDLE PIN

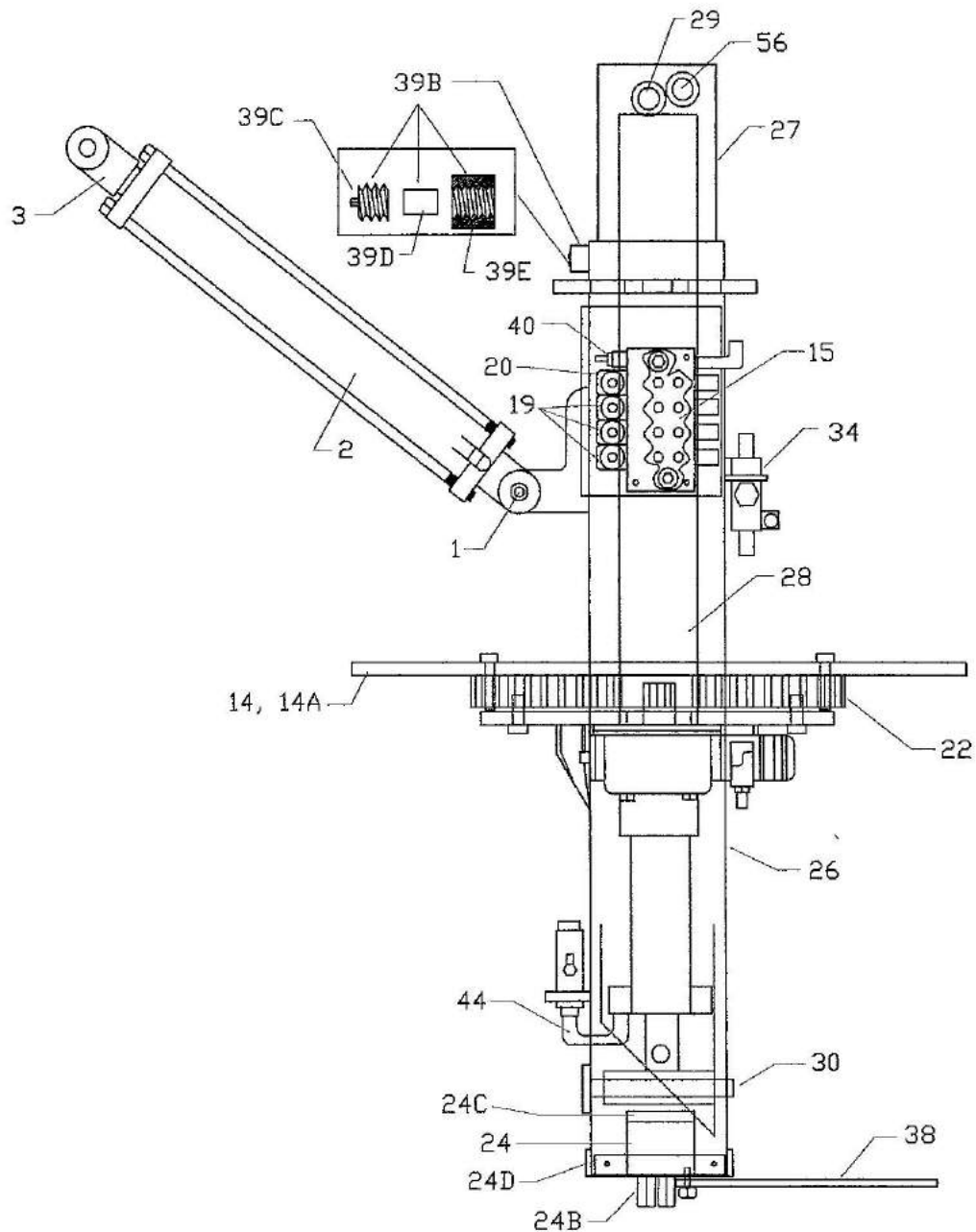
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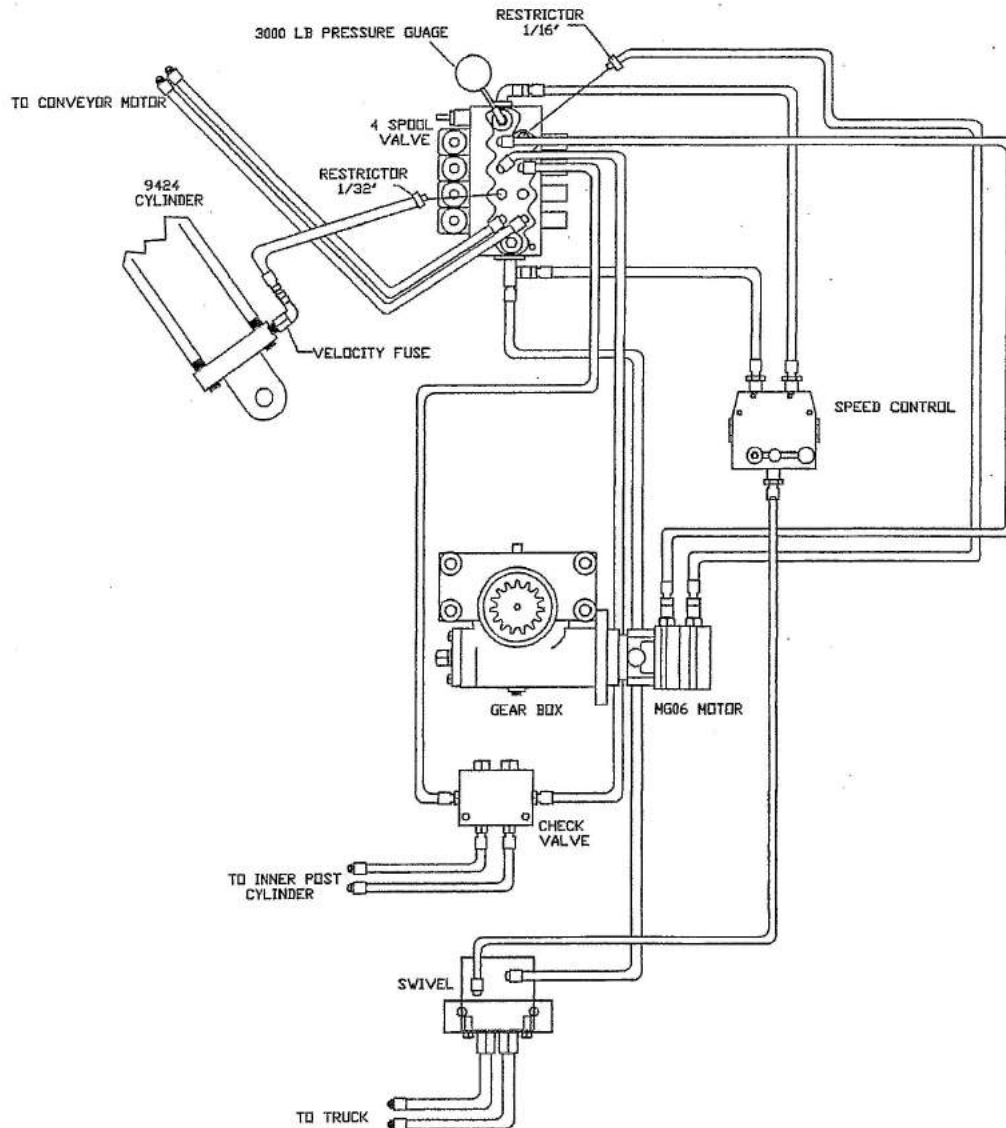
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